



PRODUCER OF AMERICAN CYPRESS™ & HARDWOODS

GATES  MILLING



Producer of American Cypress™ and Hardwoods

OUR STORY

Gates Milling, Inc. is a leader, innovator, and fully integrated, state-of-the-art, quality producer of specialty wood products. Having a world awareness of the value of renewable resources while being good stewards of its raw materials, the organization is technology driven as well as focused on maintaining a premium work environment.

Located in Gatesville, NC, Gates Custom Milling, Inc. was established in 1978 as a family-owned operation. First-generation founder, Brian H. Martin sought to remanufacture Atlantic White Cedar lumber into both interior and exterior products. Second-generation owners Mark & Nancy Tuck expanded the company under its new Gates Milling, Inc. name into a full-service, fully integrated operation, taking control of all aspects of the milling process from the log to the finished profile. Today, with the addition of the family's third generation, Gates has grown into the largest producer of Atlantic White Cedar products in the country, as well as a high-quality producer of Poplar materials and the highly sought after trademarked Gates product, American Cypress™.

QUALITY
PEOPLE
CREATING
QUALITY
WOOD
PRODUCTS.

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STRONG, ECONOMICAL, & SUSTAINABLE

GREEN LUMBER

Sorted by width and length.

DRY ROUGH LUMBER

Kiln dried to moisture content of 10-12%.

Sorted by width and length.

Offered in 4/4 – 8/4 thicknesses.

FINISHED PRODUCTS

Sorted by width, random-length tally, 8'-16'

Sold by the board foot.

SPECIAL CUTS

Requests taken into consideration on case-by-case basis.

TIMBERS

Cut with a 1/4" oversaw to NHLA Grading standards.

Shipped sticked every layer or per request.

Common Interior & Exterior Profiles include:

Tongue & Groove V-Joint

Tongue & Groove Nickel Joint

Bevel – Smooth & Bandsawn

Board and Batten

Channel Rustic (reveals 1/8" -1")

Dolly Varden (Rabbeted Bevel)

German Siding Pattern 105

Log Cabin Bevel/Shiplap

Rainscreen

Shiplap

Shiplap Nickel Gap



PRODUCT SPOTLIGHT

Known for its durability and beautiful natural grain, American Cypress™ accepts stain and paint well. It is ideal for both interior and exterior applications.

TIMBERS
TONGUE & GROOVE





PROFESSIONALS IN POPLAR PRODUCTION SINCE 1997.

DRY ROUGH LUMBER

Kiln dried to a moisture content of 6-8%.

4/4 rough, dry packs are sorted by width and length.

Sold in full units, pack break charge of \$50 when required.

Also offered in true random-width unit options in rough and S2S.

FINISHED PRODUCTS

Produced in either a random-width or stock-width tally, 8'-16'.

Common finished profiles include shiplap, tongue & groove, S4S, and S2S in both FAS and 2AB grades.

TIMBERS

Random-width green lumber sorted by like lengths, pallet-grade cants and green timbers.

AVAILABLE GRADES:

FAS (First and Seconds)

1 Common

Select

2 and Better (2AB)



PRODUCT SPOTLIGHT

STOCK-WIDTH PANELING

Poplar is a widely used wood in both the furniture and building industries. The species is well-known for its exceptional ability to accept stains and paint. Gates Milling, Inc. Offers poplar in both stock-width and random-width tallies and in multiple grades.





PROVEN, SUSTAINABLE PERFORMER IN ALL CLIMATES.

GREEN ROUGH LUMBER

Sorted by width and length.

DRY ROUGH LUMBER

Kiln dried to moisture content of 12%.

Sorted by width and length.

Sold in full units, pack break charge of \$50 when required

Offered in 4/4–8/4 lumber in widths 4"–12".

Thicker/Wider stock is limited.

FINISHED PRODUCTS

Sorted by width, random-length tally, 8'-16'

SPECIAL CUTS

Requests considered.

TIMBERS

Cut true to size.

Shipped sticked every layer or per request.

Common Interior & Exterior Profiles include:

T&G Beaded Ceiling

T&G Center Match

T&G WP4

S4S/S2S

S1S2E Bandsawn or Hatteras

S4S Eased Edge Decking (3/16" or 1/4" radius)

Avalon Thin Panel (1/2" with 1/4" T&G V-Joint)

Bevel Bandsawn or Smooth

Beaded Bevel

Channel Rustic (reveals 1/8" –1")

Dolly Varden – Rabbeted Bevel

German Siding Pattern 105

Log Cabin Bevel/Shiplap

Potomac - R-Rustic

Rainscreen

Shiplap

Williamsburg Bevel – Pattern 143, 145



PRODUCT SPOTLIGHT

DECKING

Atlantic White Cedar, known for its durability and excellent weathering characteristics, is a non-splintering wood that has a very pleasant yet subtle aroma. Due to its ideal nature for interior and exterior applications, Gates Milling, Inc. manufactures a wide variety of products that can be used in either application in both STK (select tight knot) and select grades.



FULLY
INTEGRATED
FROM LOG
TO FINISH.





SUSTAINABILITY AND FOREST MANAGEMENT.

An essential part of working with natural materials is preserving the health of one's resources and the environment. Gates Milling Inc. is dedicated to sustainably sourcing and replenishing timber and forests while manufacturing quality, durable materials. When it comes to producing lumber, it requires less energy to make wood products than most other materials. Every portion of the log is utilized as lumber or byproducts, all of which are recyclable and biodegradable. Healthy forest management and sustainable harvesting allow utilization of these vital natural materials without compromising the resource for future generations. Now on its third generation of family ownership, Gates Milling strives to uphold this dedication to sustainability as both a manufacturer and steward to nature's precious resources.

VALUED RELATIONSHIPS.

Gates Milling, Inc. participates in several trade associations that reflect the company's commitment to environmental stewardship and to stay abreast of industry trends.

Through these organizations, Gates supports industry-wide conservation initiatives and adheres to industry-accepted best practices.

The Gates Milling, Inc. team strives to influence the industry and the small business community in a way that ensures the longevity of natural resources and family-owned operations.



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